

"RELIABLE" SCREW PLATES**THIS CUT ILLUSTRATES
NEW HEXAGON SHAPED GUIDE**

Which We Are Now Furnishing with All
"RELIABLE" Screw Plates



This guide can be turned in or out of the cap with an ordinary monkey wrench.

It will save trouble in adjusting the die. Simply hold the collet in the stock and turn the guide with a wrench.

It is also very useful in places where an ordinary stock cannot be used, in dressing over bruised threads or threading new

work, as with this guide the dies can be turned on with a wrench.

LIST OF ASSORTMENTS**SINGLE-STOCKED**

No.	Length of Stocks inches	Capacity, inches	Price per set
20	*15	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	\$12.00
21	*23	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	13.50
22	*23	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	14.75
23	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	15.00
24	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	17.50
25	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	16.00
26	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	17.50
27	*27	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	18.50
28	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	22.00
29	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	25.50
29A	*26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	28.00
42	52	$1\frac{1}{8}$, $1\frac{1}{4}$, $1\frac{1}{2}$, and $1\frac{3}{4}$	39.50

DOUBLED-STOCKED

No.	Length of Stocks inches	Capacity, inches	Price per set
35	*15 and 23	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	\$18.00
37	*15 and 23	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	20.50
39	*15 and 26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	27.50
39A	*15 and 26	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	30.00
40	26 and 40	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $1\frac{1}{8}$, and $1\frac{1}{4}$	35.00
41	26 and 52	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $1\frac{1}{8}$, $1\frac{1}{4}$, $1\frac{1}{2}$, and $1\frac{3}{4}$	45.00
43	26 and 40	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	40.00
44	26 and 52	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	60.00

TRIPLE-STOCKED

No.	Length of Stocks inches	Capacity, inches	Price per set
343	*15, 26 and 40	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	\$42.00
344	*15, 26 and 52	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, $\frac{7}{8}$, and 1.....	62.00

*All assortments having a 15 inch stock include a handy Bit Brace Die Holder for use in threading Clip Bolts on wagons and automobiles without removing them from their places, also for other work where an ordinary stock cannot be used.

When ordering always specify the style of thread, whether "V" exact or oversize, or U. S. Standard.



All "Reliable" Screw Plates are fitted with dies that can be turned over in the collets; this enables you to use them for any purpose that a die can be used, hand work, machine work, cutting close to a bolt head or shoulder, cutting threads on short bolts that are not long enough to reach through the guide or follower; and then our handy bit brace feature enables you to use them in any ordinary bit brace, so you can dress over threads in many places where you cannot use an ordinary stock.

FULL STOCKED LIST OF ASSORTMENTS

No.	Capacity, inches	Price per set
0	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and $\frac{3}{4}$	\$12.00
1	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	15.50
2	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	16.75
3	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and 1.....	17.00
4	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, and 1.....	19.50
5	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	18.00
6	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	18.50
7	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, and $\frac{3}{4}$	20.50
8	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, and 1.....	24.00
9	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, and 1.....	29.50
9A	$\frac{1}{4}$, $\frac{1}{8}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{5}{8}$, $\frac{3}{4}$, and 1.....	32.00

When ordering always specify style of thread desired whether "V" exact or oversize or U. S. standard.

PRICE LIST OF PARTS

Size	Reg. No. Threads to inch	Size of Collets	Price of Taps	Price of Dies	Price of Collets	Price of Dies and Collets
$\frac{1}{8}$	24	2 & 2 3/4	\$0.35	\$1.00	\$0.50	\$1.50
$\frac{1}{4}$	20	2 & 2 3/4	.45	1.00	.50	1.50
$\frac{3}{8}$	18	2 & 2 3/4	.50	1.00	.50	1.50
$\frac{1}{2}$	16	2 & 2 3/4	.55	1.25	.50	1.75
$\frac{5}{8}$	14	2 & 2 3/4	.60	1.25	.50	1.75
$\frac{3}{4}$	12	2 & 2 3/4	.70	1.50	.50	2.00
$\frac{7}{8}$	12	2 3/4	.80	1.50	.50	2.00
$1\frac{1}{8}$	11	2 3/4	.90	1.75	.50	2.25
$1\frac{1}{4}$	11	2 3/4	1.05	1.75	.50	2.25
$1\frac{1}{2}$	10	2 3/4	1.20	2.00	.50	2.50
$1\frac{3}{4}$	10	2 3/4	1.40	2.00	.50	2.50
2	9	2 3/4	1.60	2.75	.50	3.25
$2\frac{1}{8}$	9	2 3/4	1.80	2.75	.50	3.25
$2\frac{1}{4}$	8	2 3/4	2.00	2.75	.50	3.25
$2\frac{3}{8}$	7	4	2.25	4.00	1.50	5.50
$2\frac{1}{2}$	7	4	2.60	4.00	1.50	5.50
3	6	4	3.00	5.00	1.50	6.50
$3\frac{1}{2}$	6	4	3.50	5.00	1.50	6.50